



## B-series sump baffle kit

Tools needed: Ratchet with extension and 10, 12, 14 and 17mm sockets, Welder

- Drain all engine oil (engine should ideally be warm to make this process easier)
- Allow engine to cool and remove exhaust manifold. Take care to unplug the O2 sensor first to avoid any damage to the wiring. Remove the gear box support bracket.
- Remove the sump from the engine and prepare it for welding by removing all oil and paint from the welding area.
- Assemble the baffle kit as shown below.





- Once in place weld in making sure you put enough weld on to prevent any breakages.



- Paint the outside of the sump.
- Install sump, bracket and manifold and fill your engine with the correct amount of oil.

If you have any questions about this or any of our other products please email us on [info@tegiwaimports.com](mailto:info@tegiwaimports.com) and we will be happy to help.